Your Roll No.

B.Tech. (M) / IV

Paper EME-404: ELECTIVE - I-CAD / CAM

Time: 3 hours Maximum Marks: 70

(Write your Roll No. on the top immediately on receipt of this question paper.)

Answer five questions, selecting at least two from Part A and two from Part B.

PART A

- 1. (a) Differentiate betwen:
 - (i) Point to point and continuous path CNC system
 - (ii) Absolute Programming and Incremental CNC system. 8

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- (b) Explain the following NC terms with examples:
 - (i) Preparatory function
 - (ii) Coordinate (x, y, z) words.

- 6

- 2. (a) Explain:
 - (i) Word address format
 - (ii) Tab sequential format
 - (iii) Fixed format

P. T. O.

with examples.

6

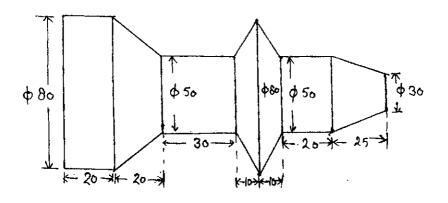
- (b) With examples explain the following G and M codes:
 - (i) G00
 - (ii) G04
 - (iii) M01
 - (iv) M09.

8

- 3. (a) With neat diagram explain the functions of the following:
 - (i) CD
 - (ii) Hard disc drive.

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(b) Using G and M code write Part program for the component shown in fig. 8



All dimensions are in mm.

4.	(a)	 Explain with examples the functions of follow APT language statements / functions: 					
		<i>(i)</i>	POINT				
		(ii)	LINE				
		(iii)	CIRCLE				
		(iv)	GODLTA.	8			
	(b)	With	h neat sketch explain:				
		(i)	Pneumatic Tape reader				
		(ii)	Magnetic Tape reader.	6			
			PART B				
5. (a) Explain the following sweep techniques f models:							
		<i>(i)</i>	Rotational sweep technique				
		(ii)	Translational sweep technique.	8			
((b)		n respect to Autocad drafting explain w	ith			
		(<i>i</i>)	Snap				
		(ii)	Ortho.	6			
6. ((a)	Expl	Explain:				
		(i)	CODE system				
			P. T.	O.			

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$_{i_{0}}\Omega^{i_{0}}$		(ii)	Optiz system				
		(iii)	MICLASS system of parts classific coding used in group technology.	cation and 8			
	(b)	Explain:					
		<i>(i)</i>	Open loop CNC system				
)·		(ii)	Closed loop CNC system.	6			
7.	(a)	Switch and explain any two types of robots used as a part of material handling system.					
	(b)	Wri (CS	ite a note on Constructive Solid G).	Geometry 6			
8.	Wri	rite short notes on:					
	(a)	Fle	xible Manufacturing System (FMS)				
	(b)	CIN	A ·				
	(c)	Rev	verse Engineering				
	(d)	Fini	ite Element Method (FEM).	14			